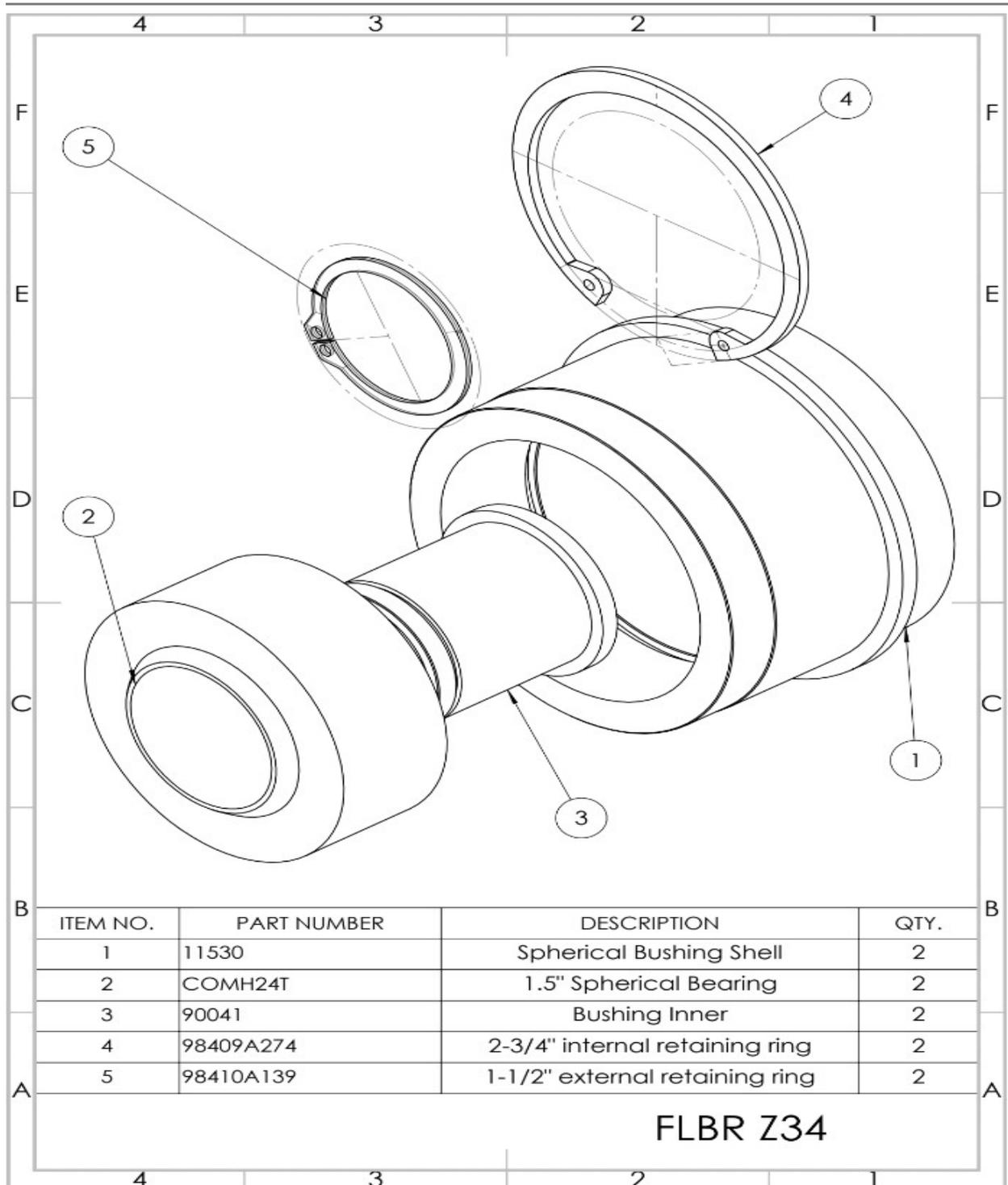


# Front Lower Arm Bushings (Rear) Installation Instructions SPL FLBR Z34



Thank you for your purchase of this SPL Parts performance suspension product. Please follow these instructions exactly to ensure that the product is able to function to the best of its ability, and you can achieve the most performance out of your vehicle.

1. Press off the bracket that wraps around the bushing.
2. Press off stock bushing using appropriate bushing press and driver. For reference, we used a bearing removal tool to take the stock bushing off. (P/N: OTC 4518)
3. Press the new SPL Parts bushing onto the arm in the orientation shown below. Leave approximately 7/16 of an inch of the shank from the front of the bushing to lip on the arm exposed.



4. Press the bracket onto the new SPL Parts bushing. Be sure to press it in with the same orientation as the stock bushing so it will mount properly to the chassis. You may need to press the bushing onto the arm a bit more to get the bolt holes for the bracket to line up.



5. Measure the inner diameter of the bushings and the stud. The stud should be at least 0.001 inch thicker than the inner diameter of the bushing bore. If it isn't, knurl the stud some, and you can also add bearing assembly compound.
6. Be safe, and enjoy your new upgrade!

## **ONE-YEAR LIMITED WARRANTY AND DISCLAIMER**

*All SPL brand products are intended for **Off Road Use Only** and carry a one year limited warranty. See below for details. All other branded products carry their respective manufacturer warranty.*

*SPL PRO suspension products warranted to be free of defects in material and workmanship for one (1) year from the date of purchase.*

*If a product fails to meet specifications, SPL PARTS INC will, at its election, repair, replace, or make appropriate adjustment, if SPL PARTS INC determines to its satisfaction that the product is defective in material or workmanship, i.e. contains a defect arising out of the manufacture of the product and not a defect caused by other circumstances, including, but not limited to accident, misuse, abuse, unforeseeable use, neglect, alteration, improper installation, improper adjustment, improper repair, or failure caused by other equipment or interaction with other equipment. SPL PARTS INC is not responsible for labor charges, removal charges, installation, or other incidental or consequential costs. In no event shall the liability of SPL PARTS INC exceed the purchase price of the product. All parts for warranty claims must be returned to SPL PARTS INC in order for the claim to be processed.*

*SPL PARTS INC makes no other warranties, either expressed or implied, including limitation warranties as to merchantability or fitness for a particular purpose. SPL PARTS INC shall not be liable for, and buyer assumes all risk of, any advice or failure to provide advice by SPL PARTS INC to buyer regarding the product or use and installation of product. SPL PARTS INC shall not be liable for any special, incidental or consequential damages.*

*If the purchaser of the product shall fail to pay when due any portion of the purchase price, or fail to meet any terms required under contract agreed on at time of purchase, all warranties and remedies granted may be terminated.*

***Using any SPL Parts arm as a tie/strap down point for a dyno session or transport will void the warranty.***